

B&B FIJACIONES

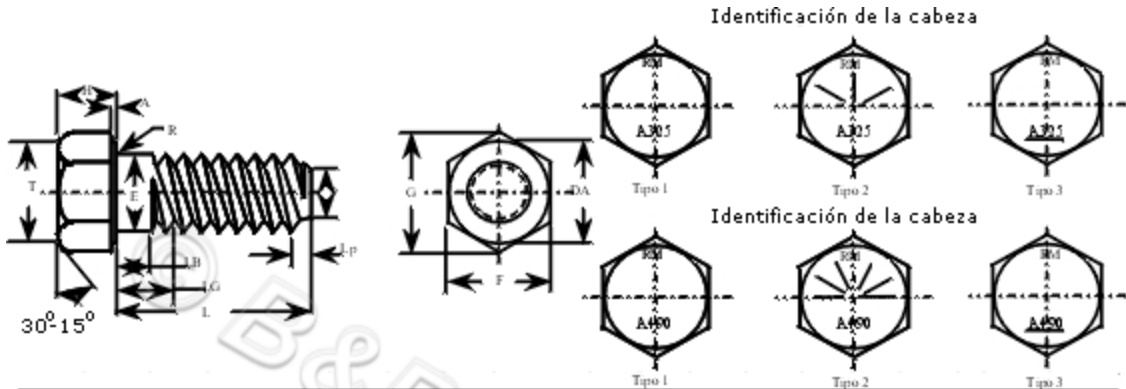


Tabla 2												A-325		A-480		A-325		A-480	
Rosca	diam paso		diam mayor		DA		T		P		Lp		Dureza		Resistencia		Resistencia		
	Máx	Mín	Máx	Mín	Máx	Mín	Máx	Mín	Ref.	Máx	Mín	Mín	Máx	Mín	Máx	Mín	Máx	Mín	
UNC-2A																			
1/2-13	0.4485	0.4435	0.4885	0.4875	0.875	0.788	0.875	0.744	0.350	0.115	0.038	2+	35	33	38	17,050	24,150	21,300	
5/8-11	0.5644	0.5588	0.6294	0.6113	1.052	0.956	1.052	0.903	0.510	0.136	0.045	2+	35	33	38	27,100	38,400	33,900	
3/4-10	0.6832	0.6773	0.7482	0.7353	1.250	1.125	1.250	1.063	0.620	0.150	0.050	2+	35	33	38	40,100	56,800	50,100	
7/8-9	0.8009	0.7946	0.8731	0.8592	1.438	1.294	1.438	1.222	0.730	0.167	0.056	2+	35	33	38	55,450	78,550	69,300	
1-8	0.9168	0.9100	0.9880	0.9830	1.625	1.463	1.625	1.381	0.840	0.188	0.063	2+	35	33	38	72,700	103,000	90,900	
1 1/8-8	1.0417	1.0348	1.1229	1.1079	1.812	1.631	1.812	1.540	0.960	0.188	0.063	19	31	33	38	82,950	134,300	118,500	
1 1/4-8	1.1667	1.1597	1.2479	1.2329	2.000	1.800	2.000	1.700	1.065	0.188	0.063	19	31	33	38	105,000	170,000	150,000	
1 3/8-8	1.2916	1.2844	1.3728	1.3578	2.188	1.969	2.188	1.860	1.210	0.188	0.063	19	31	33	38	129,500	209,600	185,000	
1 1/2-8	1.4166	1.4093	1.4978	1.4828	2.375	2.138	2.375	2.019	1.338	0.188	0.063	19	31	33	38	156,700	253,650	223,800	

Tabla 3												tolerancias en longitud					
Diámetro	E		F		G		H		R		L1		Y		Mín		
	Máx	Mín	Máx	Mín	Máx	Mín	Máx	Mín	Máx	Mín	R.A.S	Máx	Mín	horla 6°		mayor a 6°	
nominal																	
1/2	0.5000	0.5150	0.4820	0.875	0.650	1.010	0.988	0.323	0.302	0.031	0.008	1.000	0.19	Lnom	-0.12	-0.18	Lo = Lnom - L1
5/8	0.6250	0.6430	0.6080	1.052	1.031	1.227	1.175	0.403	0.378	0.032	0.021	1.250	0.22	Lnom	-0.12	-0.25	Ls = Ls - Y
3/4	0.7500	0.7680	0.7390	1.250	1.212	1.443	1.389	0.463	0.445	0.032	0.021	1.380	0.25	Lnom	-0.19	-0.25	
7/8	0.8750	0.8920	0.8520	1.438	1.384	1.680	1.589	0.531	0.531	0.032	0.031	1.500	0.28	Lnom	-0.19	-0.25	
1	1.0000	1.0220	0.9780	1.625	1.575	1.867	1.795	0.627	0.631	0.033	0.032	1.750	0.31	Lnom	-0.19	-0.25	
1 1/8	1.1250	1.1480	1.0880	1.812	1.756	2.093	2.002	0.718	0.688	0.033	0.032	2.000	0.34	Lnom	-0.25	-0.25	
1 1/4	1.2500	1.2770	1.2280	2.000	1.938	2.303	2.203	0.813	0.748	0.033	0.032	2.000	0.38	Lnom	-0.25	-0.25	
1 3/8	1.3750	1.4040	1.3450	2.188	2.119	2.526	2.415	0.878	0.810	0.033	0.032	2.250	0.44	Lnom	-0.25	-0.25	
1 1/2	1.5000	1.5310	1.4700	2.375	2.300	2.742	2.622	0.974	0.902	0.033	0.032	2.250	0.44	Lnom	-0.25	-0.25	